

## VICPOLE PAINT SYSTEM

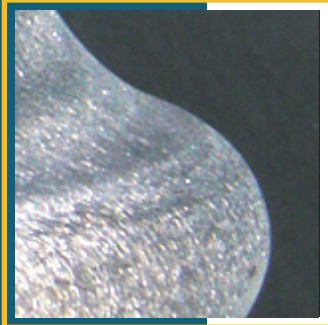
**Vicpole** applies a comprehensive coating system to all poles that ensures the product can withstand the rigours of time. Finished in Dulux Acrathane, a protective coating with toughness to resist abuse, it doesn't suffer the chalking and fading that affects many paints and powder coat systems.



After fabrication, the entire pole is hot dip galvanized to AS4680, which coats the pole with a protective layer of zinc.



**Vicpole** then hand finishes the whole pole to remove blemishes and zinc build-ups that would mar the paint finish appearance.



Apart from creating a smooth surface, the finishing process abrades the pole surface which ensures optimum paint adhesion.



After Cleaning and degreasing, **Vicpole** sprays the pole all over with Dulux Ultra-Etch Primer, providing a premium base for the top coat application.



The top coat is Dulux Acrathane, which is a 2-pack, high gloss, acrylic that complies with Aust Standard AS2312. Fully cured, it offers high resistance to abrasion, weathering and graffiti, and is available in a large range of colours.

**QUALITY MATTERS...**



## **DATA SHEET**

# **VICPOLE PAINT SPECIFICATION**

**SURFACE: GALVANIZED STEEL**

**PREPERATION: CLEAN SURFACE AS PER ORICA  
"ULTRA ETCH" DATA SHEET "SURFACE PREPERATION".**

**1ST COAT: ORICA"ULTRA ETCH" TO A DRY FILM  
THICKNESS OF 25 MICRONS MINIMIUM.  
FOR ANY FURTHER TECHNIICAL INFORMATION  
PLEASE REFER TO ORICAL "ULTRA ETCH" DATA SHEET.**

**\*2ND COAT: ORICA "ACRATHANE IF" TO DRY  
FILM THICKNESS OF 60 MICRONS MINIMIUM.  
FOR ANY FURTHER TECHNICAL INFORMATION  
PLEASE REFER TO ORICA "ACRATHANE IF" DATA SHEET.**

**\*3RD COAT: ORICA "ACRATHANE IF" TO DRY  
FILM THICKNESS OF 60 MICRONS MINIMIUM.  
FOR ANY FURTHER TECHNICAL INFORMATION  
PLEASE REFER TO ORICA "ACRATHANE IF" DATA SHEET.**

**\*NOTE: THREE COATS MAY BE APPLIED FOR APPLICATIONS THAT  
HAVE EXTREME CONDITIONS OR FOR BRIGHT COLOURS THAT HAVE  
LOW OPACITY.**

**STANDARD: TO AS2312, CATEGORY : LONG TERM.**

**GUARANTEE: ALL VICPOLE COLUMNS HAVE A 10 YEAR GAURANTEE  
AGAINST DEFECTS IN WORKMANSHIP AND MATERIALS.**

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